

# IDEAL-PAK

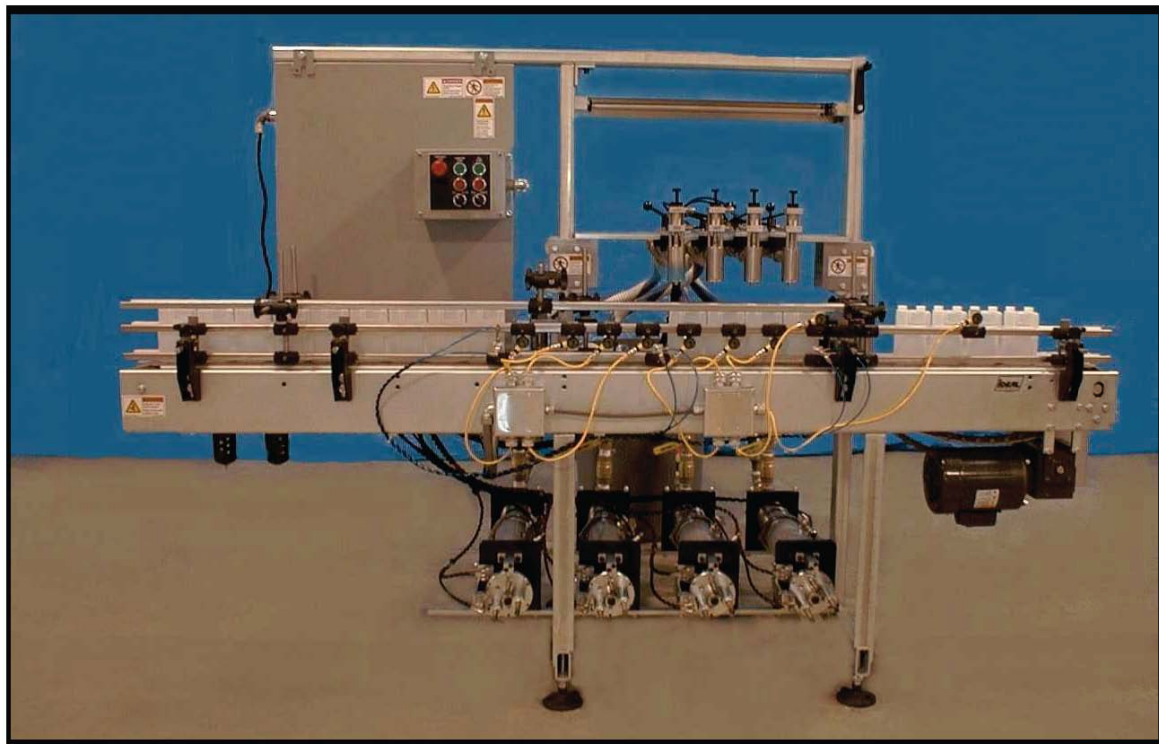
Filling & Packaging Line Solutions

Industry Solutions Since 1949

## PREMIER

Automatic Filling Machine  
V-Series

*Line*



## FEATURES

- Six Position Turret for changing between preset Volumes
- Zinc Plating provides a Durable Finish
- Throttle Valve for controlling product flow to the nozzle
- Allen-Bradley PLC for Machine Control
- Extended Plug Nozzle Fills just inside the opening
- Automatic filter drain for reduced maintenance

**Model: AP4-CNM**



# IDEAL<sup>®</sup>

MANUFACTURING & SALES CORP.

Ideal Manufacturing & Sales Corp.  
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May be covered by one or more of the following  
U.S. Patents: #5,505,233, #5,823,406, #6,148,877, #6,595,250



### Sizes

●	1/2 Pint	Pails
●	Pints	Kegs
●	Quart	Drums
●	Gallons	Totes

### Machine Specifications

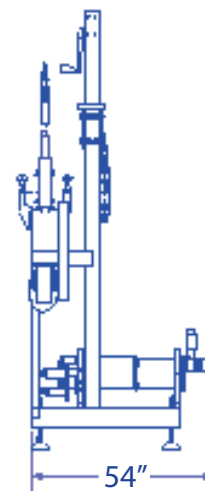
Electrical	115 VAC, single phase, 60 HZ
Air	30 SCFM @ 80 PSI (Clean Dry Air)
Container Size	Pint to Gallon
Speed*	CPM
1/2 Pint / Pint	45 - 54
Liter	28 - 35
1 Gallon	20 - 25
Accuracy: Typically $\pm$ .25 lb. This will vary with the capacity of the scale.	
*Fill rates will vary depending on container size, container shape, fill opening, accuracy required, product supply, as well as individual product characteristics.	
**A consistent head pressure in the tank this machine will draw from, will help keep the fill accurate.	

Since we continuously strive to improve our products, we reserve the right to make changes and modifications without notice.

## OPTIONS

- Controls for hazardous locations
- Nozzle configurations
- No lid sensors
- Rotary tables
- Cappers
- Friction lid closers
- Lid placers
- Variable speed conveyor
- Orientation sensors
- One gallon cylinder capacities
- Connectivity to Factory Automation

### SIDE VIEW



### FRONT VIEW

